

# **Technical Data Sheet**

Version 2.0 Updated 07/06/2016

# Liquid Nails® Original

## Description

Liquid Nails<sup>®</sup> Original is a high strength multipurpose construction adhesive that forms a strong and lasting bond on most building substrates.

## **Product Information**

Packaging	Size	Colour
Sausage	600mL	Beige
Cartridge	320 grams	Beige
Tube	100 grams	Beige

## Uses

Liquid Nails<sup>®</sup> Original is suitable for use on materials such as timber, plasterboard, MDF, particleboard, masonry, concrete, tiles, ceramics, metals, plastics\*, rubber and glass.

## **Technical Features**

- High strength
- · Stronger for longer
- Wet and dry timber
- Flexible
- Water & weather resistant
- Easily extrudable at low temperatures
- · No drip, sag or stringing

## **Approvals & Standards**

Liquid Nails<sup>®</sup> Original meets Australian Standard AS-2329 (1999)

## **Technical Details**

Property	Typical Result
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Appearance	Thixotropic paste
Colour	Beige
Technology	Solvent evaporation
Open Time	20-30 Minutes (Weather dependent)
Cure time**	24 hours
Shelf Life	12-18 Months (AS2329-(1999) 6.2)
Thermal Stability	Exceeds 7 Days (AS2329-(1999) 6.3)
Sag Resistance	Not more than 6mm (AS2329-(1999) 6.4)
Flow and Transfer	Exceeds 75% transfer after 15 minutes drying (AS2329-(1999) 6.5)
Initial bond strength tensile shear (Wet and dry)	Exceeds 200KPa at 24 hours (AS2329- (1999) 6.7.1.1)
Bond strength in tensile shear (Wet and dry)	Exceeds 1MPa (AS2329-(1999) 6.7.1.2+4)
Bond strength in peel	Exceeds 40N (AS2329-(1999) 6.7.2.1)
Static load in shear	Exceeds 10 days sustaining a 40N load at 40 °C (AS2329-(1999) 6.8)
Static load in shear after accelerated ageing	Test assemblies meet or exceed requirements after 500 hours @ 70 ℃ (AS2329-(1999) 6.6 & 6.7)

Indicative data only, not intended for preparation of specifications

## **How To Use**

Do not swallow. Use in a well ventilated area. Avoid contact with skin and eyes.

## Application

- Ensure surfaces are free from oil, grease and dust. Wipe off any pooled water from wet timber.
- Cut cartridge tip, fit nozzle and cut to desired opening (5mm).
- Apply bead along length of joist, stud or batten. On broad flat surfaces apply beads every 40cm.
- Position pieces and press firmly together. Fix with sufficient nails, screws or clamping to hold load and achieve contact over total bond area. Repositionable for up to 20 minutes after fitting.
- Allow adhesive to set (minimum 824hours\*\*) before removing any temporary fasteners or clamping. Use with mechanical fasteners in high stress applications.

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### How To Use

### **Contact Bond Method**

For immediate bond use contact bond method, apply to one surface only, press together and pull apart. Allow surfaces to dry 2-5 minutes, before firmly joining.

#### Flooring

Use in conjunction with manufacturers installation requirements. To eliminate squeaks in tongue and groove flooring, apply a bead of Liquid Nails® Heavy Duty into groove of each board when installing.

## Clean Up

Uncured product may be removed with mineral turpentine. Cured product can be removed by scraping or sanding.

# Handy Hints

- \*\*Usually a strong bond is achieved in 24 hours and continues to strengthen over 2-3 days. Cures in 7 days.
  Expect longer times for thicker applications, less porous surfaces and in cold weather.
- \*Compared to Liquid Nails\* Original
- \* pre test plastics to determine compatibility
- Adheres to wet/poor seasoned timber.
- Bridges Gaps up to 9mm

### Limitations

- Avoid use in tightly clamped joints eg. Cabinet making or ioinerv
- Not for use on mirrors. Use Liquid Nails<sup>®</sup> Mirror Metal & Glass
- Not for metals heated by direct sunlight. Bonds weaken at higher temperatures. Use Liquid Nails<sup>®</sup> Mirror Metal & Glass
- Not for Styrene Foam. Use Liquid Nails® Fast Grab
- Do not use as the sole bonding agent for structural bonding.
- Not for permanent water immersion.

## Warnings, First Aid and Shipping Information

This information can be located on the SDS found on the Selleys website – www.selleys.com.au or www.selleys.co.nz